# Bulletin



**Type:**
- [x] Policy Bulletin
- [ ] Service Bulletin
- [ ] Recall Bulletin
- [ ] Work Instruction

**Affected models:**
- [ ] Golf Car
- [ ] Courtesy
- [ ] LSV
- [ ] Utility
- [ ] Monaco
- [x] All
- [ ] 2+2 only

**Affected VIN:**
Golf car MY 2010-2011

**Bulletin number:**

P

PB00007

**Subject:** Dashboard

Garia A/S has discovered a defect with the dashboard material that has a tendency to crack due to some unexplainable weather conditions. Therefore it's necessary to change the cover on the dashboard.

When this action is carried out to the vehicle: In the "Quick guide and service book", under section 05- Notes, write: Policy bulletin PB00007 – Dashboard replacement completed - Signature, data and stamp.

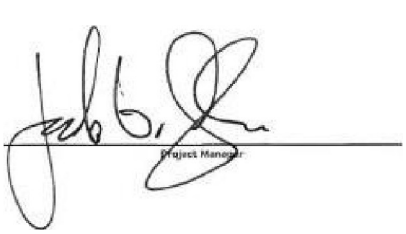
**Correction:**

Change the dashboard cover according to the work description.

**Part information:**

Parts required to complete this service action are to be obtained from Garia. Please provide the VIN number when ordering the spare parts.

**Date:**
**September , 2013**



**Function numbers to be used:**

| Function number | Description | QTY / Vehicle |
|---|---|---|
| 1610 | Refitting a new dashboard cover | 2,5 hours |
| | | |

**Spare parts required:**

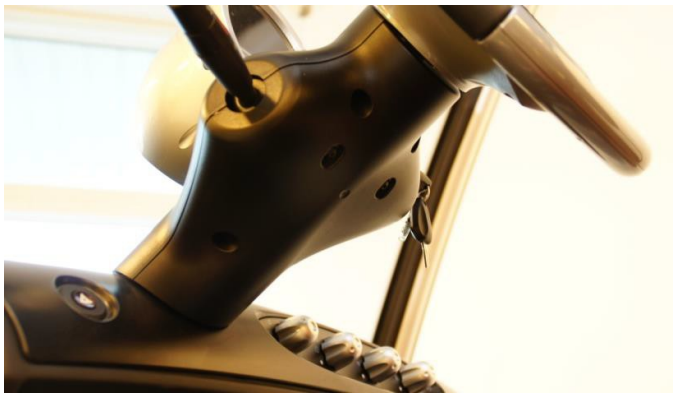
| Part number | Description | QTY / Vehicle |
|---|---|---|
| SP00007 | Policy package 00007 | 1 |
| | - Dashboard cover | 1 |
| | - Decoration panel | 1 |
| | - label for switches | 1 |
| | | |

**Tools needed:**

| |
|---|
| Torx T15 screwdriver |
| Torx T20 screwdriver |
| Torx T30 screwdriver |
| PH2 screwdriver |
| 5mm hex bit key |
| 19mm socket wrench |
| Large surface glue - Loctite 3090 |

**Instruction for accomplishment:**

1 - Remove the steering column cover



Tools required

Torx T15 screwdriver

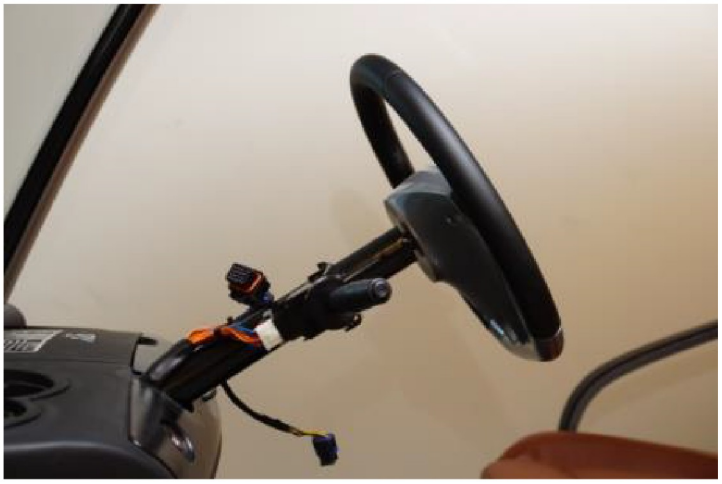
Remove the steering column cover incl. cluster, indicator arm and ignition

Remove the indicator arm by unscrewing the 2 Torx T15 screws and disconnect the ignition switch.

### 2 - Remove the steering wheel

**Tools required**

5mm hex key
19mm socket wrench



Remove the front plate on the steering wheel by unscrewing the 3 hex 5 mm screws on the back of the steering wheel. Remove the 19mm bolt for the steering wheel. REMEMBER TO MARK THE SPLINES.
Remove the steering wheel completely.

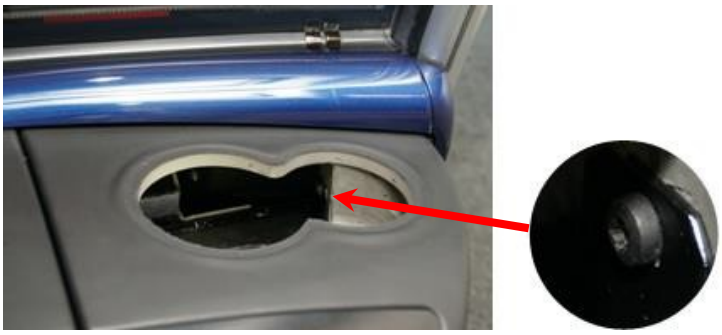
### 3 - Remove the cup holders

Remove both of the cup holders and drain hoses by pulling upwards in the cup holder, remember to pull the drain hose up also.

## 4 - Remove the dashboard cover

Tools required

Torx T30 screwdriver



When the cup holder's are removed you can see 1 Torx T30 screw con-

## 5 - Remove the dashboard cover

Tools required

Torx T30 screwdriver

Remove the Torx T30 screw on the left-hand side as well.

## 6 - Remove the screws underneath the dashboard

Tools required

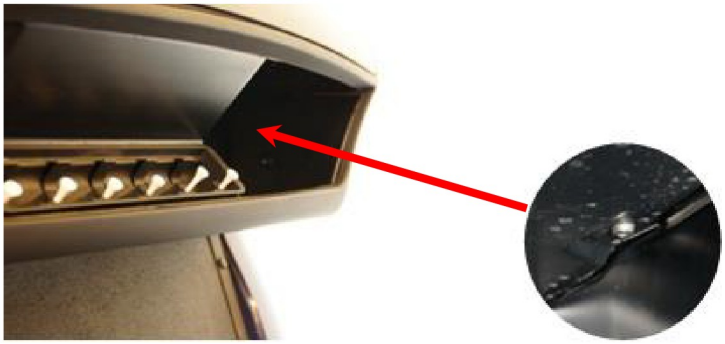
Torx T20 screwdriver

Remove the 8 Torx T20 screws underneath the dash board. These 8

### 7 - Removing screws in storage compartment right side

Tools required

Torx T30 screwdriver

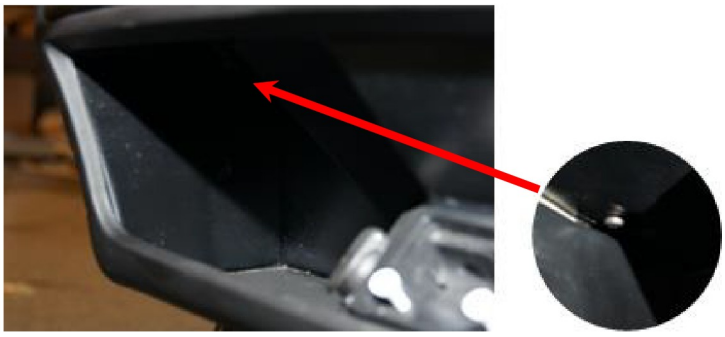


In the right side of the storage compartment there are 2 Torx T30 screws. The one up against the "wall" also holds the small plastic side panel, so when unscrewed please remove the small side panel to avoid scratches etc.
The screw in the top connects the panel to the frame, this has to be removed as well.

### 8 - Removing screws in storage compartment left side

Tools required

Torx T30 screwdriver



The same procedure as the right side, again remember to remove the small plastic side panel to avoid damage and scratches.

## 9 - Remove the cooler

Tools required

PH2 screwdriver

Open the cooler lid to gain access to the trim panel in front of the cool-

Tools required

Torx T30 screwdriver

### 11 - Remove the cooler

Remove all the plastic panels in the bonnet area by pushing/punching out all the pins with a ball pen or a mandrel. Also remove the washer fluid reservoir and the fuse-box lid to create more working space.

### 12 - Remove the cooler

**Tools required**

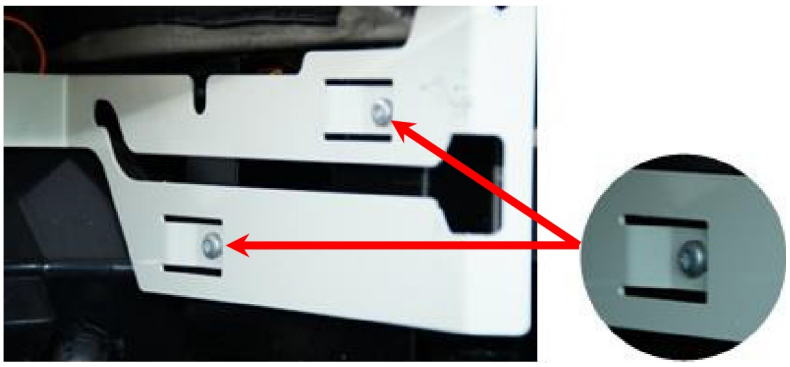
Torx T30 screwdriver

Remove the cooler unit by unscrewing the two Torx T30 screws in each side of the cooler and remember to unplug the super seal connector.

### 13 - Remove the cooler frame

Tools required

Torx T30 screwdriver

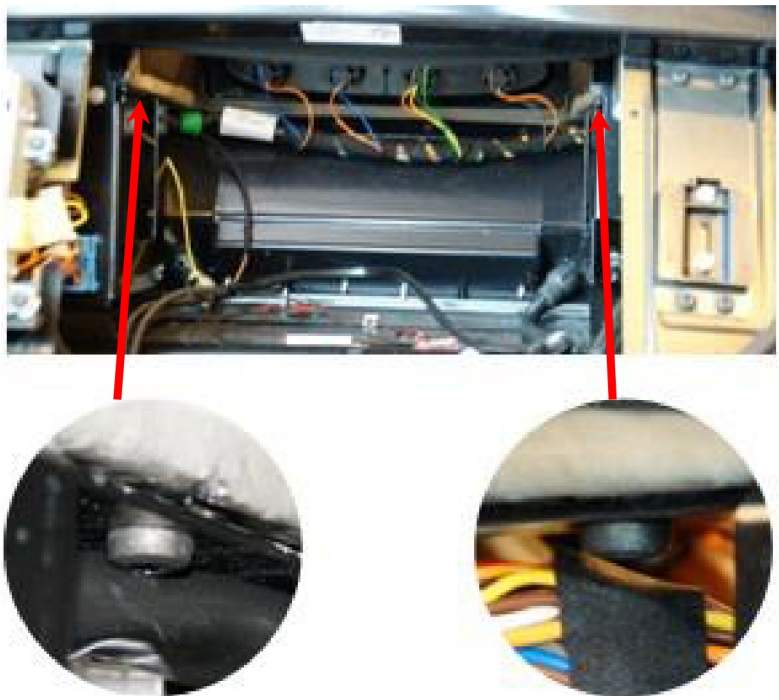


Remove the cooler unit frame by unscrewing the 2 Torx T30 screws on each side.

### 14 - Remove the two inner dashboard screws

Tools required

Torx T20 screwdriver



When the cooler frame i removed access has been gained to the 2 Torx T20 screws. These have to be removed because they connect the frame to the dashboard panel.

**15 - Remove the cooler**

Disconnect all the connectors for the switches in the dashboard.

Switches you have to disconnect:
- Cooler
- Heated windscreen
- Windscreen washer
- Dome light
- 12 V out put
- Hazard light
- Bonnet actuator
- Charger LED (if present)
- Speed Switch (if present)
- Charger connector (Calix adaptor)
  Remember to remove the plastic clips
- Charger ground cable

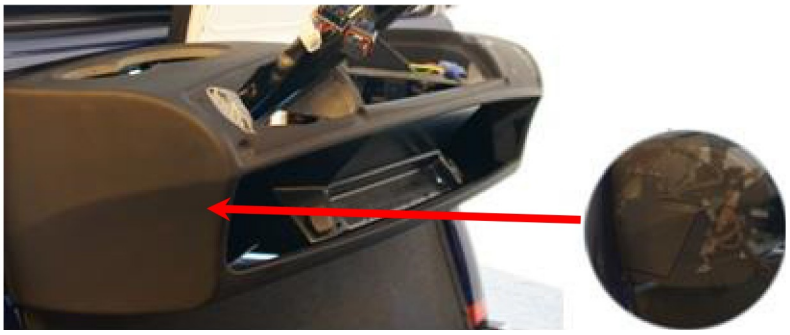
**16 - Remove panel decoration**

The dashboard decoration panel is not screw into place. There are 4 studs/guides that goes into the dashboard. The panels is also glued on in 4 places, when removing be careful not to brake the stud or the panel. In some cases the decoration panel might need to be replaced with a new to insure quality.

**17 - Remove panel decoration**

Backside of the decoration panel.
Remove any remains of the old glue on the backside of the panel.
Be careful not to scratch the panels front side.

**18 - Remove** the dashboard panel from frame



To remove the dashboard panel you have to slide the panel out of the frame, there are two "wings" in each side which holds the panel into place.

**19 - Remove the dashboard panel from frame**

When sitting in the seat, pull towards you and lift up to guide the panel over the steering column.

**20 - Remove the inner plastic panel**

**Tools required**

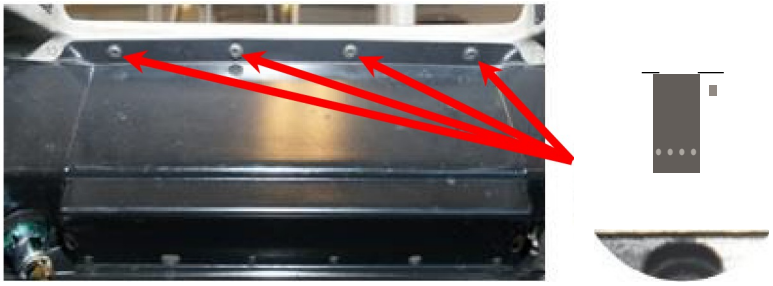
PH2 screwdriver

Remove the PH2 screws in each side of the dashboard panel.

### 21 - Remove the inner plastic panel

Tools required

PH2 screwdriver



Unscrew the 4 PH 2 screw, this will disconnect the large inner plastic piece from the dashboard panel

### 22 - Remove the lower plastic panel

Tools required

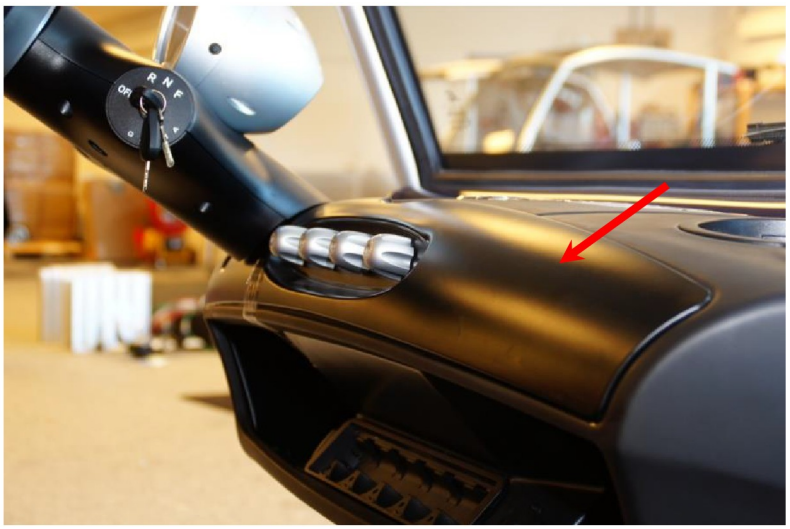
PH2 screwdriver

Unscrew the PH2 screws in each side to disconnect the lower plastic panel.

### 23 - Dashboard taken apart

Dashboard taken apart completely.

**24 - Reassembly the dashboard**



Tools required

Large surface glue - Loctite 3090

Assemble the parts in reverse order.
Use the large surface glue - Loctite 3090 when assembling the decoration panel. Be careful not to get glue on the panel or dashboard.
Use tape or similar that don't leave marks on the panel or dashboard to hold it in place while the glue dries.

**25** In the "Quick guide and service book", under section 05- Notes, write: Service bulletin SB00006 - Chassis plugs completed - Signature, data and stamp.